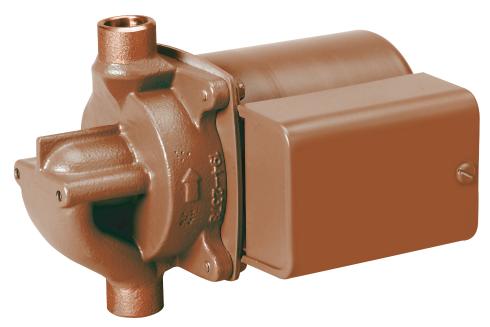
# Model 003-IFC® Cartridge Circulator

The compact Taco 003-IFC with an Integral Flow Check is designed for circulating hot and chilled fresh water in open and closed loop applications. With its patented location at the impeller inlet, the IFC eliminates the added installation costs of a separate in-line flow check, simplifies piping and improves system performance. The unique, replaceable cartridge contains all moving parts and is easy to service instead of replacing the entire unit. The self-libricating, maintenance free design provides quiet, efficient operation and unmatched reliability.















# Submittal Data Information Model 003-IFC® Cartridge Circulator

Submittal Data # 101-082 Effective: 04/03/13 Supersedes: 06/01/11

#### **Features**

 Integral Flow Check (IFC°) Patent #5,664,939

> Prevents gravity flow / reverse flow Eliminates separate in-line flow check Reduces installed cost Improves system performance Easy to service

- Unique replaceable cartridge -Field serviceable
- Unmatched reliability-Maintenance free
- Quiet, efficient operation
- · Self lubricating, No mechanical seal
- Wide range of applications
- 1/2", 3/4" Sweat, or Union connections

#### **Application**

- Domestic Hot Water Recirculation
- Hydro-Air Fan Coils
- Heat Recovery Units

- Water Source Heat Pumps
- Potable Water Systems

The 003-IFC with an Integral Flow Check (IFC\*) is designed for the circulation of hot or chilled fresh water in open or closed loop applications. The IFC feature simplifies piping, eliminates separate in-line flow check, reduces installation costs and improves system performance. With its patented location at the impeller inlet, the IFC is easy to service without removing the entire unit from system piping. The unique, replaceable cartridge contains all of the moving parts and allows for easy service instead of replacing the entire circulator.

### **Pump Dimensions & Weights**

Models	Conn.	Α		В		С		D		Е		F		Ship Wt.	
		in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	lbs.	Kg
003-BC4-1-IFC	1/2" Swt.	6	152	4-7/8	124	2-3/16	56	2-15/16	75	3-5/16	84	4-3/8	111	6.0	2.7
003-BC4-IFC	3/4" Swt.	6	152	4-7/8	124	2-3/16	56	2-15/16	75	3-5/16	84	4-3/8	111	6.0	2.7
003-SC4-IFC	Union	6	152	4-7/8	124	2-3/16	56	2-15/16	75	3-5/16	84	5-15/16	151	6.0	2.7

# **Materials of Construction**

Casing (Volute): Low-Lead Bronze or St. Steel
Integral Flow Check (IFC\*):
Body, Plunger.....Acetal
O-ring Seals.......EPDM
Spring .......Stainless Steel
Stator Housing: .....Steel
Cartridge: .....Stainless Steel
Impeller: .....Non-Metallic
Shaft: .....Ceramic
Bearings: ......Carbon
O-Ring & Gaskets: ......EPDM - Chlorine Resistant

#### **Model Nomenclature**

**Performance Data** 

Flow Range: 0 - 6 GPM Head Range: 0 - 4.5 Feet

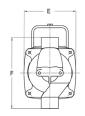
BC – Bronze, Panel Mount Tappings

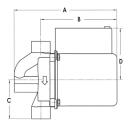
Minimum Fluid Temperature: 40°F (4°C) Maximum Fluid Temperature: 220°F (104°C)

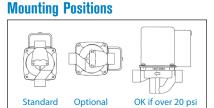
Maximum Working Pressure: 125 psi

SC – Stainless Steel, Union Connection, Panel Mount Tappings

IFC- Integral Flow Check



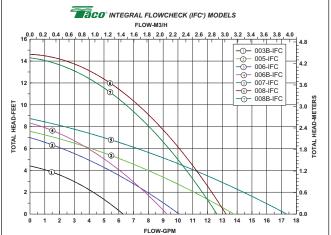




#### **Electrical Data**

Liberiou Butu									
Model	Volts	Hz	Ph	Amps	RPM	HP			
All 003 Models	115	60	1	.45	3250	1/40			
Motor Type	Permanent Split Capacitor Impedance Protected								
Motor Options	220/50/1, 220/60/1, 230/60/1, 100/110/50/60/1								

## Performance Field - 60Hz







**Low-Lead Compliant** 

Connection Sizes: 1/2", 3/4" Sweat, Union Mount

